



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

12 october

SK145-0114-23
Job Sheet 180840



Part No: SK145-0114-23

Job Qty: 10 ea

Part Name: Collar



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP REV:A 17.06.06 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		8/31/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	10 pcs		8/31/18	0.00	0.67	Small Fab-8		
120	QC	10 pcs		8/31/18	0.00	0.00	QC5		
130	Packaging	10 pcs		8/31/18	0.00	0.00	Packaging3-1		
140	QC21-SA	10 Ea		8/31/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - CUT CAP AS PER DWG

DAS 7/17/18
58
9-89 16-08-03
AUG 08 2018
21
9-89 AUG 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84735K117	Cap	10 Ea (1 ea)	90-Start up Operation	50 TR.90

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84735K117	10	138	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 11:09 AM Dart.lajeunesse.marie

5321048

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																								
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																								
Description Work Order Deviation DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 07/30/18 Container No: S097476 Part: SK145-0114-23 Job No: 180840 Serial No/Batch: S097476 Revision: Inspector: Exp Date: Instructions:				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																								
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